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## Testing

Competition  
AAMA 2603

GREATFENCE.com  
AAMA 2604-5

	<b>Metal Preparation and Pretreatment</b>	Multi-Stage Cleaning and Pretreatment	Multi-Stage Cleaning and Pretreatment
<b>Pre-treatment</b>	<b>Pretreatment Type</b>	Chemical Conversion Coating	Chrome or Non-Chrome Chemical Conversion Coating
	<b>Pretreatment Coating Weight</b>	None Specified	Chrome @ 30mg/ft <sup>2</sup> Minimum; Non-Chrome per Supplier's Specs
	<b>Dry Film Thickness</b>	0.8 mils min.	1.2 mils (for Multi-coat, 1.0 mil Topcoat min & 0.3+/-0.1 mil Primer)
<b>Paint Film</b>	<b>Sealant Compatibility</b>	Meets AAMA 800	Meets AAMA 800
	<b>Specular Gloss</b>	+/-5 Units of Specification (high = 80+, medium+20-79, low 19-)	+/-5 Units of Specification (high = 80+, medium+20-79, low 19-)
	<b>Dry Film Hardness</b>	H Minium	F Minimum
	<b>Dry Adhesion</b>	0% Failure (No Loss)	0% Failure (No Loss)
<b>Adhesion</b>	<b>Wet Adhesion</b>	0% Failure (No Loss)	0% Failure (No Loss)
	<b>Boiling Water Adhesion</b>	None Specified	0% Failure (No Loss)
	<b>Impact Resistance</b>	No Removal of Film from Substrate	No Removal of Film from Substrate
	<b>Abrasion Resistance</b>	None Specified	Abrasion Coefficient Value = 20 Min
	<b>Muriatic Acid Resistance</b>	15 Minute Exposure: No Blistering or Visual Change for AAMA 2603, 2604, 2605	
<b>Mortar Resistance</b>	24 Hour Exposure: No Loss of Film Adhesion or Visual Change for AAMA 2603, 2604, 2605		

<b>Chemical Resistance</b>	<b>Nitric Acid Resistance</b>	None Specified	30 Minute Exposure: 5 Delta E (Hunter) Maximum Color Change
	<b>Detergent Resistance</b>	72 Hour Exposure: No Loss of Film Adhesion, No Blistering or No Significant Visual Change for AAMA 2603, 2604, 2605	
	<b>Window Cleaner Resistance</b>	None Specified	24 Hour Exposure: No Blistering or Visual Change
<b>Corrosion Resistance</b>	<b>Humidity Resistance</b>	1500 Hours: No More than "Few" Blisters Size 8, Figure #4 (ASTM D 714)	3000 Hours: No More than "Few" Blisters Size 8, Figure #4 (ASTM D 714)
	<b>Salt Spray Resistance</b>	1500 Hours of Salt Solution: Minimum Rating of 7 on Scribe or Cut Edges; Minimum Blister Rating of 8 in the Field (ASTM D 1654)	3000 Hours of Salt Solution: Minimum Rating of 7 on Scribe or Cut Edges; Minimum Blister Rating of 8 in the Field (ASTM D 1654)
<b>Weathering Resistance</b>	<b>Accelerated Exposure</b>	1000 Hours in Atlas Type "XW" Weatherometer: No Adhesion Loss; Slight Chalking or Color Change	None Specified
	<b>Outdoor Exposure</b>	1 Year South Florida: No Adhesion Loss; Slight Chalking or Fading	5 Years South Florida: 5 Delta E (Hunter) Maximum Color Change; Chalking < 8 (ASTM D 4214); Gloss Retention > 30% Erosion Resistance < 10% Film Loss